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| --- | --- | --- | --- |
| **START UP** | | | |
| **Name** | **Result** | **Inspection By** | **Inspection Date** |
| ${csWorksOrder\_StartUp\_R}${csWorksOrder\_StartUp\_Name} | ${csWorksOrder\_StartUp\_Result} | ${csWorksOrder\_StartUp\_InspectionBy} | ${csWorksOrder\_StartUp\_InspectionDate} |

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| --- | --- | --- | --- |
| **OPERATORS** | | | |
| **Name** | **Role** | **Start Time** | **End Time** |
| ${csWorksOrder\_Operators\_R}${csWorksOrder\_Operators\_EmployeeName} | ${csWorksOrder\_Operators\_Role} | ${csWorksOrder\_Operators\_StartTime} | ${csWorksOrder\_Operators\_EndTime} |

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| **CONSUMPTION / TRACEABILITY** | | | | | | | |
| **Item** | **Inventory ID** | **Supplier** | **Supplier Batch** | **Quantity Consumed** | **UOM** | **Inspected By** | **Inspected Date** |
| ${csWorksOrder\_Consumption\_R}  ${csWorksOrder\_Consumption\_StockItemName} | ${csWorksOrder\_Consumption\_InventoryId} | **Name**: ${csWorksOrder\_Consumption\_SupplierName}  **Batch**: ${csWorksOrder\_Consumption\_SupplierBatch} | ${csWorksOrder\_Consumption\_SupplierBatch} | ${csWorksOrder\_Consumption\_Quantity} | ${csWorksOrder\_Consumption\_UOM} | ${csWorksOrder\_Consumption\_InspectionBy} | ${csWorksOrder\_Consumption\_InspectionDate} |

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| **RUN REPORT** | | | |
| **Name** | **Result** | **Inspection By** | **Inspection Date** |
| ${csWorksOrder\_StartUp\_R}${csWorksOrder\_StartUp\_Name} | ${csWorksOrder\_StartUp\_Result} | ${csWorksOrder\_StartUp\_InspectionBy} | ${csWorksOrder\_StartUp\_InspectionDate} |

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| **METHOD OF MANUFACTURE** | | | | | | |
| **Step #** | **Method Instructions** | | | **QTY Required** | **UOM** | **Initials** |
| ${csWorksOrder\_Method\_Step} | ${csWorksOrder\_Method\_MethodPrefix} | ${csWorksOrder\_Method\_StockCode} | ${csWorksOrder\_Method\_MethodSufix} | ${csWorksOrder\_Method\_QuantityReq} | ${csWorksOrder\_Method\_QuantityReqUOM} | ${csWorksOrder\_Method\_InspectionBy} |

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| **INSPECTIONS** | | | | | | |
| **#** | **Test Name** | **Method** | **Specification Parameters** | **Result** | **Initials** | **Comments** |
| ${csWorksOrder\_Insp\_Step} | ${csWorksOrder\_Insp\_TestName} | ${csWorksOrder\_Insp\_TestRef} | ${csWorksOrder\_Insp\_Specification} | ${csWorksOrder\_Insp\_Result} | ${csWorksOrder\_Insp\_InspectionBy} | ${csWorksOrder\_Insp\_Comments} |

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| --- | --- | --- | --- | --- | --- | --- |
| **WEIGHTS** | | | | | | |
| **Item Details** | **Componentry Weights** | **Gross Weights** | **NET Weights** | **NET Average** | **Result** | **Comments** |
| ${csWorksOrder\_Weights\_R}   |  | | --- | | **Datetime:** ${csWorksOrder\_Weights\_InspectionDate} | | **Inspected By:** ${csWorksOrder\_Weights\_InspectionBy} | | **SG:** ${csWorksOrder\_Weights\_SG} | | **Size:** ${csWorksOrder\_Weights\_Size} | | **Fill Type:** ${csWorksOrder\_Weights\_FillType} | | **Weights**: ${csWorksOrder\_Weights\_WeightsComp}  **Average:** ${csWorksOrder\_Weights\_AverageComp} **Count**: ${csWorksOrder\_Weights\_CountComp} | **Weights**: ${csWorksOrder\_Weights\_WeightsGross}  **Average:** ${csWorksOrder\_Weights\_AverageGross} **Count**: ${csWorksOrder\_Weights\_CountGross} | **Weights**: ${csWorksOrder\_Weights\_WeightsNET} | **Average:** ${csWorksOrder\_Weights\_AverageNET} | ${csWorksOrder\_Weights\_Result} | ${csWorksOrder\_Weights\_Comments} |

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| --- | --- | --- | --- | --- |
| **BATCH REVIEW** | | | |  |
| **Batch Outcome** | **QC Review Date** | **QC Initials** | **Comments** |  |
| **${csWorksOrder\_Status}** | ${csWorksOrder\_ApprovedDate} | ${csWorksOrder\_ApprovedBy} | ${csWorksOrder\_Comments} |  |